

At Durkan, years of commitment have built a legacy of environmental leadership.



Sustainability That Works

We continue to realize the vision and fulfill the promise of environmental sustainability. Our carpets and the technologies developed to produce them, are an integral part of this movement.

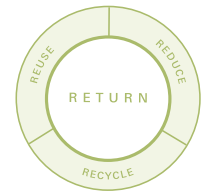
<p>ColorShield Fibers Clean With Pure Water</p> <ul style="list-style-type: none"> • ColorShield fibers are inherently stain resistant. • No harsh chemicals are released during maintenance. • Maintains better indoor air-quality with ease of stain removal...just add water. • Contributes to the USGBC LEED—EB (Existing Buildings) rating system under Indoor Environmental Quality Credit-Low Environmental Impact Cleaning Policy 								
<p>Durkan Technologies</p> <ul style="list-style-type: none"> • In 1999, Durkan Hospitality converted from conventional flat bed printer technology to state-of-the-art Spectronics Printer technology. By 2005, this technology had increased our volume by 86%. This technology also allows higher-quality designs and patterns. • During this same time period, we increased our efficiency by 75% by reducing waste and making smaller, more efficient runs. 								
<p>Achieve Greater Recycled Content With Ultron Renew Fiber</p> <ul style="list-style-type: none"> • 50% post industrial recycled content—an industry first for hospitality carpet. 								
<p>Recycled Content Backings</p> <table border="0"> <tr> <td>DURATHANE I (With Cushion Backing)</td> <td rowspan="3">}</td> <td>55% Post Industrial</td> </tr> <tr> <td>DURATHANE II (With Laminate Backing)</td> <td>7% Post Consumer</td> </tr> <tr> <td>P-3 LAMINATE (With CYP only)</td> <td>12% Renewable Resources</td> </tr> </table>	DURATHANE I (With Cushion Backing)	}	55% Post Industrial	DURATHANE II (With Laminate Backing)	7% Post Consumer	P-3 LAMINATE (With CYP only)	12% Renewable Resources	
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<p>How Carpet Contributes Toward LEED Certification</p> <ul style="list-style-type: none"> • Materials Credit 4: Recycled Content. • Materials Credit 5: Local/Regional Materials. • Indoor Environmental Quality Credit 4: Low Emitting Materials. <ul style="list-style-type: none"> - All products are Green Label Plus Certified. - Green Label Plus adhesive products. 								

Sustainability That Works



 The Mohawk Group

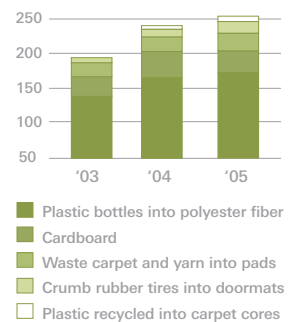
At Mohawk, we go beyond carpet to seek ways to reduce, reuse and recycle. We understand that the future of our natural resources and the quality of life they afford, are dependent upon how we do business today. Through our environmental initiatives, we continue to serve our customers and future generations.



We Are The Largest Recycler in the Flooring Industry (annually)

- 3 billion plastic bottles were recycled into 170 million lbs. of polyester fiber in 2005—that's 25% of all the plastic bottles collected in North America.
- 25 million lbs. of post-industrial waste carpet was recycled into synthetic carpet pads in 2005.
- 16 million lbs. of crumb rubber is recycled to produce 6,000 durable doormats everyday.
- 6 million lbs. of carpet edge trim, bottle tops and stretch film were recycled to produce synthetic carpet cores in 2005.
- These technologies, in addition to our participation in a national network of carpet reclamation programs, will enable our recovery teams to further reduce post-consumer carpet from landfills.

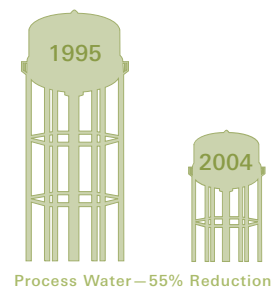
Total Recyclables for 2003-2005
(in millions of lbs.)



Our Sustainable Manufacturing Practices Go Beyond Compliance

- **WATER USAGE PER YARD**—In 1995, 13,833 gallons of water were used to produce 1,000 square yards of carpet. By 2004 only 6,194 gallons of water were used to produce the same 1,000 square yards of carpet. That's a 55% decrease in our water usage.
- **WETLAND USAGE**—New approaches in dealing with our wastewater include installing new aerobic equipment that use microbes to remove pollutants. This process includes constructing fertile wetland fields which allow waste water to flow naturally.
- **HONORS AND AWARDS**—These practices led to Mohawk Industries' Director of Environmental Compliance, Denise Wood, receiving the *Top Ten Innovator Award*.

Water use reduction



High Standards for Today and Tomorrow

- As a division of Mohawk Industries, Durkan Hospitality enjoys the benefits of being a member of the U.S. Green Building Council, which promotes the understanding development and implementation of green building policies, programs, technologies, standards and design practices. Carpet plays an important role in this movement.
- For our commitment to sustainability and superior "green" manufacturing practices, Mohawk Industries was presented with the prestigious Evergreen Award from the U.S. General Services Administration (GSA) and its National Furniture Center.

