

The industry's first and only Pattern-Layering Technology

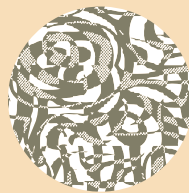
Durkan's Synthesis is a proprietary patent pending technology that combines pattern and texture to offer a fresh perspective on carpet suited for a range of hospitality settings.

The Synthesis patterns are uniquely designed multi-level, cut-loop base grades that allow for another pattern to be applied to the carpet. The result is a unique layering effect that brings tremendous depth and richness to the carpet designs.

Four new textured base-grade patterns:



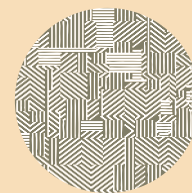
Swirl



Mod



Geo



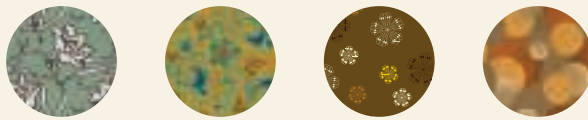
Tech

Designers can now combine Texture and Pattern

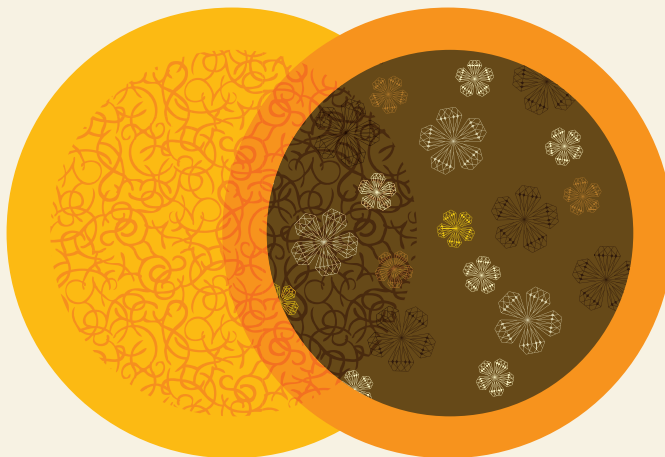
- ◆ Select from four textured base-grade patterns: Swirl, Mod, Geo and Tech



- ◆ Then choose from Durkan's extensive library of patterns to create the secondary layer. The textures are designed to be neutral enough so they will not compete with the layered pattern, but will enhance each other for added effect.



- ◆ Designers now have the option to select more than one design—one with pattern and one with texture. The result is a unique layering effect that enhances the carpet—bringing an elevated wow factor to the floor.



FEATURES

Patterns	4 Texture Patterns
Fiber	Nylon 6.6
Width	Available in 10', 12' or 15' widths only
Protection	Soil & Stain Resistance

No limitations on secondary pattern choice, but busy patterns may limit the effect of the textured pattern.

MINIMUMS

12'	80 sq. yds. minimum
10' and 15'	150 sq. yds. minimum

SUSTAINABILITY

Synthesis products are CRI Green Label Plus certified. Its recommended adhesives meet the most stringent rules for VOC emissions. This continues The Mohawk Group's longstanding dedication to sustainability.